

EMERGENCY MANUAL

Shelter Tool, Hoe, Long handle, large

Aperçu

Specifications

| Item code | 400000074 |
|-------------|-----------|
| Unit weight | N/A |

La description

Hoe - Long Handle - Large

| Material | Hot forged carbon steel, hardened and tempered, at a maximum the hardened zone should reach halfway up the back of the blade. |
|------------------------|---|
| Corrosion protection | Black paint |
| Quality of make | No excess metal in the eye, no dent on the cutting edge, reinforced head with a rib from the eye to the middle of the blade length. |
| Hardness Rockwell C | 35 minimum to 48 maximum HRC in hardened zone of the blade. |
| Carbon content | 0.5% to 0.8% |
| Manganese content | 0.6% to 1.2% |
| Silicone | 0.37% maximum |
| Phosphorus & Sulphur | 0.06% maximum |
| Dimensions, full piece | 180×310 mm +/-10mm including the eye |
| Hole diameter | High raised neck, frontside 43 mm, back side 48 mm+/-2mm |
| Weight | 1.250kg +/- 150g, without handle, depending on the type of hoe |
| Strength testing | Using a fitted, standard hardwood handle, clamp the blade of the hoe near the handle in a horizontal position. Gradually apply a load of 45kg and maintain it for 2 minutes. This should not result in any damage to the blade or a loosening of the handle, and no permanent set in excess of 25mm. With one centimetre of the end of the blade secured in a clamp, move the handle back and forth 30degrees. There should be no permanent set greater than 25mm. With the hoe held in a digging position, a 37mm in diameter piece of wood is hit hard against it. The blade should not buckle or break. |

Hoe - Long Handle - Large

Handle

No chips, rough surfaces, cracks, holes or knots. Smooth, polished varnish surface. Dry, strong, and flexible wood. Moisture min 10%, max 15%. Handle adapted to head so that it protrudes from and blocks on the other side of the head. Total length 1100mm to1150mm.

Autres entrées dans ce sujet

• Emergency Relief Items Catalogue

Contacts

For further information, contact sheltersupport@iom.int.

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